

What's New in Disinfection and Sterilization of Patient Care Equipment

A Webber Training Teleclass With Dr. William A. Rutala

May 22, 2003

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**What's New in Disinfection and Sterilization
of Patient-Care Equipment**

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**What's New in Disinfection and Sterilization of
Patient-Care Equipment**

- New Methods in Disinfection
 - OPA; HP/PA; Glut w/ phenol/phenate; Glut 35°C
- New Methods in Sterilization
 - Rapid readout EO BI; new LTST
- Issues (endoscopes/AERs, endocavitary probes, emerging pathogens, flash sterilization, CDC guidelines)

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Disinfection and Sterilization in Healthcare Facilities
WA Rutala, DJ Weber, and HICPAC

- Overview
 - Last CDC guideline in 1985 was 4 pages, 7 references
 - 219 pages (>130 pages preamble, 20 pages recommendations, glossary of terms, tables, >900 references)
 - Evidence-based guideline (search of the literature using Medline)

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Efficacy of Disinfection/Sterilization Influencing Factors
Cleaning of the object
Organic and inorganic load present
Type and level of microbial contamination
Concentration of and exposure time to disinfectant/sterilant
Nature of the object
Temperature and relative humidity

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Disinfection
Objective
To prevent infection by reducing microbial contamination on inanimate objects to a level unlikely to be hazardous

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Disinfection and Sterilization
EH Spaulding believed that how an object will be disinfected depended on the object's intended use.
CRITICAL - objects which enter normally sterile tissue or the vascular system or through which blood flows should be sterile .
SEMICRITICAL - objects that touch mucous membranes or skin that is not intact require a disinfection process (high-level disinfection(HLD)) that kills all microorganisms but high numbers of bacterial spores.
NONCRITICAL -objects that touch only intact skin require low-level disinfection .

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Processing "Critical" Patient Care Objects	
Classification:	Critical objects enter normally sterile tissue or vascular system, or through which blood flows.
Object:	Sterility.
Level germicidal action:	Kill all microorganisms, including bacterial spores.
Examples:	Surgical instruments and devices; cardiac catheters; implants; etc.
Method:	Steam, gas, hydrogen peroxide plasma or chemical sterilization.

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Critical Objects
<ul style="list-style-type: none">● Surgical instruments● Cardiac catheters● Implants

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Chemical Sterilization of "Critical Objects"
Glutaraldehyde (≥2.0%)
Hydrogen peroxide-HP (7.5%)
Peracetic acid-PA (0.2%)
HP (1.0%) and PA (0.08%)
HP (7.5%) and PA (0.23%)
Glut (0.95%) and Phenol/phenate (1.64%)

Exposure time per manufacturers' recommendations

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Processing "Semicritical" Patient Care Objects	
Classification:	Semicritical objects come in contact with mucous membranes or skin that is not intact.
Object:	Free of all microorganisms except high numbers of bacterial spores.
Level germicidal action:	Kills all microorganisms except high numbers of bacterial spores.
Examples:	Respiratory therapy and anesthesia equipment, GI endoscopes, thermometer, etc.
Method:	High-level disinfection

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Semicritical Items
<ul style="list-style-type: none"> ● Endoscopes ● Respiratory therapy equipment ● Anesthesia equipment ● Endocavitary probes ● Tonometers ● Diaphragm fitting rings

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High Level Disinfection of "Semicritical Objects"	
Exposure Time ≥ 12 m-30m, 20°C	
Germicide	Concentration
Glutaraldehyde	≥ 2.0%
Ortho-phthalaldehyde (12 m)	0.55%
Hydrogen peroxide*	7.5%
Hydrogen peroxide and peracetic acid*	1.0%/0.08%
Hydrogen peroxide and peracetic acid*	7.5%/0.23%
Glut and phenol/phenate**	0.95%/1.64%

*May cause cosmetic and functional damage; **efficacy not verified

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Processing "Noncritical" Patient Care Objects	
Classification:	Noncritical objects will not come in contact with mucous membranes or skin that is not intact.
Object:	Can be expected to be contaminated with some microorganisms.
Level germicidal action:	Kill vegetative bacteria, fungi and lipid viruses.
Examples:	Bedpans; crutches; bed rails; EKG leads; bedside tables; walls, floors and furniture.
Method:	Low-level disinfection

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Low-Level Disinfection for "Noncritical" Objects	
Exposure time \leq 10 min	
Germicide	Use Concentration
Ethyl or isopropyl alcohol	70-90%
Chlorine	100ppm (1:500 dilution)
Phenolic	UD
Iodophor	UD
Quaternary ammonium	UD
<small>UD=Manufacturer's recommended use dilution</small>	

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Use of Disinfectants for Noncritical Items/Surfaces
<ul style="list-style-type: none"> ● Disinfect noncritical medical equipment with disinfectant at the proper use-dilution and a contact time of at least 30 to 60 sec ● Frequency for disinfecting items/surfaces should comply with facility policies and minimally when visibly soiled and on a regular basis ● Disinfect noncritical patient-care items if used on a patient on Contact Precautions before use by another patient

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New Methods in Disinfection

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New FDA-Cleared Sterilants
<ul style="list-style-type: none">● "Old"<ul style="list-style-type: none">■ ≥ 2% Glut, 7.5% HP, 1.0% HP and 0.08% PA● New<ul style="list-style-type: none">■ 0.95% glut and 1.64% phenol/phenate (HLD-20 m at 25°C)■ 0.55% ortho-phthalaldehyde (HLD-12 m)■ 7.35% HP and 0.23% PA (HLD-15 m)■ 2.5% Glut (HLD-5 m at 35°C)● Ensure antimicrobial activity and material compatibility

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Ideal HLD/Chemical Sterilant
<ul style="list-style-type: none">● Rapid HLD (≤ 10 min) and rapid sporicidal activity● No disinfectant residue after rinsing● Excellent material compatibility● Long shelf-life● Nontoxic (no odor or irritation issues)● No disposal problems● Monitor minimum effective concentration

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Glutaraldehyde	
<ul style="list-style-type: none">• Advantages<ul style="list-style-type: none">■ Numerous use studies published■ Relatively inexpensive■ Excellent materials compatibility• Disadvantages<ul style="list-style-type: none">■ Respiratory irritation from vapor■ Pungent and irritating odor■ Relatively slow mycobactericidal activity■ Coagulate blood and fix tissues to surfaces■ Allergic contact dermatitis	

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Ortho-phthalaldehyde (OPA)	
<p>Advantages</p> <ul style="list-style-type: none">• Fast acting HLD• No activation• Excellent materials compatibility• Not a known irritant to eyes and nasal passages• Weak odor	<p>Disadvantages</p> <ul style="list-style-type: none">• Stains protein gray• Cost (\$30/gal)• Eye irritation with contact• Slow sporicidal activity

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Comparison of Glutaraldehyde and OPA	
<p>>2.0% Glutaraldehyde</p> <ul style="list-style-type: none">• HLD: 45 min at 25°C• Needs activator• 14 day use life• 2 year shelf life• ACGIH ceiling limit, 0.05ppm• Strong odor• MEC, 1.5%• Cost - \$13/gallon	<p>0.55% Ortho-phthalaldehyde</p> <ul style="list-style-type: none">• HLD: 12 min at 20°C• No activator needed• 14 day use life• 2 year shelf life• No ACGIH or OSHA limit• Weak odor• MEC, 0.3%• Cost - \$30/gallon

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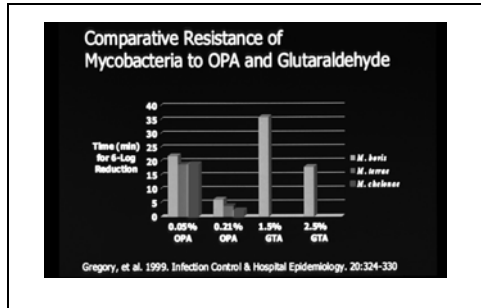
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OPA Research

- Alfa and Sitter, 1994. OPA eliminated all microorganisms from 100 different endoscopes used in a clinical setting.
- Gregory et al, 1999. OPA achieved a 6 log₁₀ reduction of *M. bovis* in 5.5 min compared to 32 min for glutaraldehyde
- Walsh et al, 1999. OPA effective against glutaraldehyde-resistant *M. chelonae* strains

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OPA Label Claims Worldwide

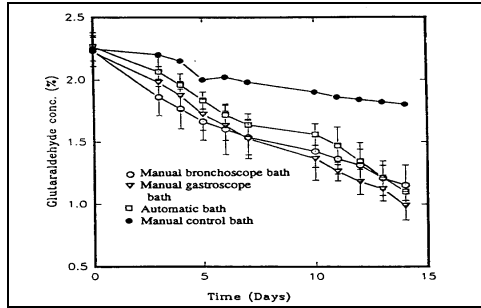
<ol style="list-style-type: none"> 1. Europe, Asia, Latin America 5 min at 20°C 2. Canada, Australia 10 min at 20°C 3. United States 12 min at 20°C 	<ol style="list-style-type: none"> 1. Antimicrobial tests support 5 min exposure time. 2. Canadian regulatory authority requires 6-log reduction in mycobacteria (5.5 m) and only 5 min intervals. 3. FDA requires 6-log reduction of mycobacteria suspended in organics and dried onto scope without cleaning
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Minimum Effective Concentration Chemical Sterilant

- Dilution of chemical sterilant occurs during use
- Test strips are available for monitoring MEC
- Test strips for glutaraldehyde monitor 1.5%
- Test strip not used to extend the use-life beyond the expiration date (date test strips when opened)
- Testing frequency based on how frequently the solutions are used (used daily, test at least daily)
- Record results

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Hydrogen Peroxide

- Advantages
 - No activation required
 - Enhanced removal of organisms
 - No disposal issues
 - No odor or irritation issues
 - Does not coagulate blood or fix tissues to surfaces
 - Use studies published
- Disadvantages
 - Material compatibility concerns for brass, zinc, copper, and nickel/silver plating (cosmetic and functional damage)
 - Eye damage with contact

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Peracetic Acid/Hydrogen Peroxide
<ul style="list-style-type: none">● Advantages<ul style="list-style-type: none">■ No activation required■ No odor or irritation issues■ Effective in the presence of organic matter● Disadvantages<ul style="list-style-type: none">■ Material compatibility issues for lead, brass, copper, zinc (cosmetic and functional damage)■ Limited clinical use■ Potential for eye and skin damage

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Disinfection and Sterilization of Emerging Pathogens

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Disinfection and Sterilization of Emerging Pathogens
<ul style="list-style-type: none">● Hepatitis C virus● <i>Clostridium difficile</i>● <i>Cryptosporidium</i>● <i>Helicobacter pylori</i>● <i>E.coli</i> 0157:H7● Antibiotic-resistant microbes (MDR-TB, VRE, MRSA)● SARS Coronavirus● Bioterrorist agents (anthrax, plague, smallpox)

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Disinfection and Sterilization of Emerging Pathogens
Standard disinfection and sterilization procedures for patient care equipment are adequate to sterilize or disinfect instruments or devices contaminated with blood and other body fluids from persons infected with emerging pathogens

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Endoscopes/AERS

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GI ENDOSCOPES AND BRONCHOSCOPES
<ul style="list-style-type: none">• Widely used diagnostic and therapeutic procedure• Endoscope contamination during use• High-level disinfection recommended minimally• Inappropriate cleaning and disinfection has lead to cross-transmission

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GI ENDOSCOPES AND BRONCHOSCOPES

- Widely used diagnostic and therapeutic procedure
- Endoscope contamination during use (GI 10^9 in/ 10^9 out)
- Semicritical items require high-level disinfection minimally
- Inappropriate cleaning and disinfection has lead to cross-transmission
- In the inanimate environment, although the incidence remains very low, endoscopes represent a risk of disease transmission

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TRANSMISSION OF INFECTION

- Gastrointestinal endoscopy
 - >300 infections transmitted
 - 70% agents *Salmonella* sp. and *P. aeruginosa*
 - Clinical spectrum ranged from colonization to death (~4%)
- Bronchoscopy
 - 90 infections transmitted
 - *M. tuberculosis*, atypical *Mycobacteria*, *P. aeruginosa*

Spach DH et al Ann Intern Med 1993; 118:117-128 and Weber DJ et al Gastroint Dis 2002;37

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ENDOSCOPE REPROCESSING

- Source of contaminations for infections (36 outbreaks) transmitted by GI endoscopes from 1974-2001:
 - Cleaning-3 (12%)
 - Disinfection-19 (73%)
 - Rinse, Dry, Store-3 (12%)
 - Etiology unknown-11

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ENDOSCOPE INFECTIONS

- Infections traced to deficient practices
 - Inadequate cleaning (clean all channels)
 - Inappropriate/ineffective disinfection (time exposure, perfuse channels, test concentration)
 - Failure to follow recommended disinfection practices (tapwater rinse)
 - Flaws in design of endoscopes or AERs

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ENDOSCOPES

Bacterial cultures from the internal channels of endoscopes		
Type of Endoscope	Number Cultured	Number of Cultures $\geq 100,000$ Bacteria
GI	71	17 (23.9%)
Arthroscope/ Cystoscope	17	0 (0%)

Kaczmarek RG et al. Am J Med 1992;92:257-261.

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ENDOSCOPE DISINFECTION

- CLEAN-mechanically cleaned with water and enzymatic cleaner
- HLD/STERILIZE-immers scope and perfuse HLD/sterilant through all channels for at least 12 min
- RINSE-scope and channels rinsed with sterile water, filtered water, or tap water followed by alcohol
- DRY-use forced air to dry insertion tube and channels
- STORE-prevent recontamination

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Automated Endoscope Reprocessors (AERs)
<ul style="list-style-type: none">• Advantages: automate and standardize reprocessing steps, reduce personnel exposure to chemicals, filtered tap water• Disadvantages: failure of AERs linked to outbreaks, does not eliminate precleaning, does not monitor HLD concentration• Problems: incompatible AER (side-viewing duodenoscope); biofilm buildup; contaminated AER; inadequate channel connectors• MMWR 1999;48:557. Used wrong set-up or connector• Must ensure exposure of internal surfaces with HLD/sterilant

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ENDOSCOPE SAFETY
<ul style="list-style-type: none">• Ensure protocols equivalent to guidelines from professional organizations (APIC, SGNA, ASGE)• Are the staff who reprocess the endoscope specifically trained in that job?• Are the staff competency tested at least annually?• Conduct IC rounds to ensure compliance with policy

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Endocavitary Probes
<ul style="list-style-type: none">• Probes-Transesophageal echocardiography probes, vaginal/rectal probes used in sonographic scanning• Probes with contact with mucous membranes are semicritical; probes in contact with sterile tissue are critical• Guideline recommends that a new condom/probe cover should be used to cover the probe for each patient and since covers may fail (1-80%), HLD (semicritical probes) or sterilization (critical probes) should be performed

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New Methods in Sterilization

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Sterilization
The complete elimination or destruction of all forms of microbial life and is accomplished in healthcare facilities by either physical or chemical processes

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"Ideal" Sterilization Method
<ul style="list-style-type: none">• Highly efficacious• Rapidly active• Strong penetrability• Materials compatibility• Non-toxic• Organic material resistance• Adaptability• Monitoring capability• Cost-effective <small>Schneider PM, Tappi J. 1994;77:115-119</small>

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Steam Sterilization	
• Advantages	
■ Non-toxic	
■ Cycle easy to control and monitor	
■ Inexpensive	
■ Rapidly microbicidal	
■ Least affected by organic/inorganic soils	
■ Rapid cycle time	
■ Penetrates medical packing, device lumens	
• Disadvantages	
■ Deleterious for heat labile instruments	
■ Potential for burns	

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Minimum Steam Sterilization Times		
Time at 132°C in Prevacuum Sterilizer		
Item	Minimum exposure	Minimum drying time
Wrapped instruments	4 min	30 min
Textile packs	4 min	5 min

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Flash Sterilization	
• Flash originally defined as sterilization of an unwrapped object at 132°C for 3 min at 27-28 lbs pressure in gravity	
• Flash used for items that must be used immediately	
• Acceptable for processing items that cannot be packaged, sterilized and stored before use	
• Because of the potential for serious infections, implanted surgical devices should not be flash sterilized unless unavoidable (e.g., orthopedic screws)	

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Flash Sterilization
<ul style="list-style-type: none">• When flash sterilization is used, certain parameters should be met: item decontaminated; exogenous contamination prevented; sterilizer function monitored by mechanical, chemical, and biological monitors• Do not use flash sterilization for reasons of convenience, as an alternative to purchasing additional instrument sets, or to save time

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New Trends in Sterilization of Patient Equipment
<ul style="list-style-type: none">• Alternatives to ETO-CFC ETO-CO₂, ETO-HCFC, 100% ETO• New Low Temperature Sterilization Technology Hydrogen Peroxide Gas Plasma Peracetic Acid

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Ethylene Oxide (ETO)
<ul style="list-style-type: none">• Advantages<ul style="list-style-type: none">■ Very effective at killing microorganisms■ Penetrates medical packaging and many plastics■ Compatible with most medical materials■ Cycle easy to control and monitor• Disadvantages<ul style="list-style-type: none">■ Some states (CA, NY, TX) require ETO emission reduction of 90-99.9%■ CFC (inert gas that eliminates explosion hazard) banned after 1995■ Potential hazard to patients and staff■ Lengthy cycle/aeration time

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Hydrogen Peroxide Gas Plasma Sterilization
Advantages
<ul style="list-style-type: none">• Safe for the environment and health care worker; it leaves no toxic residuals• Fast - cycle time is 45-73 min and no aeration necessary• Used for heat and moisture sensitive items since process temperature 50°C• Simple to operate, install, and monitor• Compatible with most medical devices

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Hydrogen Peroxide Gas Plasma Sterilization
Disadvantages
<ul style="list-style-type: none">• Cellulose (paper), linens and liquids cannot be processed• Sterilization chamber is small, about 3.5ft³ to 7.3ft³• Endoscopes or medical devices with lumens or channels >40 cm or a diameter of <3 mm cannot be processed at this time in the US• Requires synthetic packaging (polypropylene) and special container tray

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Sterrad 50, 100S: New Plasma Sterilizers
Characteristics
<ul style="list-style-type: none">• Hydrogen peroxide (HP) gas plasma sterilizer• Plasma is ionized or partially ionized gas• Sterrad 50 (44 L sterilization chamber) is smaller than other plasma units; cycle time is 45 min; contains single shelf for placement of instruments in rectangular chamber• 50 and 100S consists of two HP diffusion-plasma stage cycles• Effective in killing 10⁶ <i>B. stearothermophilus</i> spores in lumens

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Evaluation of Low Temperature Sterilization Technologies

- Sporicidal activity of Sterrad systems was assessed by inoculating flat stainless steel carriers with 10^6 *Geobacillus stearothermophilus* spores (Bss)
- These carriers were aseptically placed in 40 cm long stainless steel lumens of varying diameters (1mm, 2 mm or 3 mm)

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Comparative Evaluation of the Sporicidal Activity of New Low-Temperature Sterilization Technologies

Sterilization Method	Units Positive/Units Tested			
	LTU, 3mm	LTU, 2mm	LTU, 1mm	SL, 3mm
EtO-HCFC	0/50	0/40	0/40	0/50
Sterrad 100S	0/50	0/40	0/40	0/40
Sterrad 50	0/30	0/30	0/30	0/30
Sterrad 100	2/40	3/40	37/50	0/40

Rutala WA and DJ Weber. AJIC 1998;26:393-398. Rutala WA et al. ICHE 1999;26:393.

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Conclusions

- All sterilization processes effective in killing spores
- Cleaning removes salts and proteins and must precede sterilization
- Failure to clean or ensure exposure of microorganisms to sterilant (e.g. connectors) could affect effectiveness of sterilization process

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Creutzfeldt Jakob Disease (CJD): Disinfection and Sterilization
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Epidemiology of CJD in the US
<ul style="list-style-type: none">● Degenerative neurologic disorder● CJD (a prion) incidence<ul style="list-style-type: none">■ One death/million population■ No seasonal distribution, no geographic aggregation■ Both genders equally affected■ Age range 50-80+ years, average 67● Long incubation, rapid disease progression after onset● Prions resistant to conventional disinfection/sterilization

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Iatrogenic Transmission of CJD
<ul style="list-style-type: none">● Contaminated medical instruments<ul style="list-style-type: none">■ Electrodes in brain (2)■ Neurosurgical instruments in brain (4)● Dura mater grafts (114)● Corneal grafts (2)● Human growth hormone (139) and gonadotropin (4)

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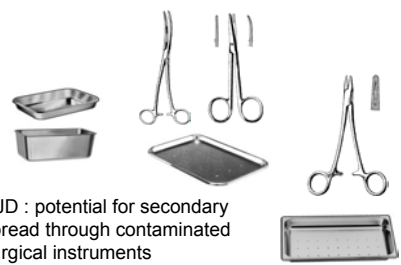
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CJD and Medical Devices
<ul style="list-style-type: none">• Six cases of CJD associated with medical devices<ul style="list-style-type: none">■ 2 confirmed cases-depth electrodes; reprocessed by benzene, alcohol and formaldehyde vapor■ 4 cases-CJD following brain surgery, index CJD identified-1, suspect neurosurgical instruments• Cases occurred before 1980 in Europe• No cases since 1980 and no known failure of steam sterilization

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Risks: Patient, Tissue, Device
<ul style="list-style-type: none">• Patient<ul style="list-style-type: none">■ Known or suspected CJD or other TSEs■ Rapidly progressive dementia■ Dura mater transplant, HGH injection• Tissue<ul style="list-style-type: none">■ High risk-brain, spinal cord, eyes• Device<ul style="list-style-type: none">■ Critical or semicritical

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CJD : potential for secondary spread through contaminated surgical instruments

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CJD: Recommendations for Disinfection and Sterilization
<ul style="list-style-type: none">• High risk patient, high risk tissue, critical/semicritical device-special prion reprocessing• High risk patient, low/no risk tissue, critical/semicritical device-conventional D/S• Low risk patient, high risk tissue, critical/semicritical device-conventional D/S• High risk patient, high risk tissue, noncritical device-conventional disinfection

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CJD: Disinfection and Sterilization Conclusions
<ul style="list-style-type: none">• Cleaning with steam sterilization is effective<ul style="list-style-type: none">■ NaOH and steam sterilization (e.g., 1N NaOH 1h, 121°C 30 m)■ 134°C for 18m (prevacuum)■ 132°C for 30-60m (gravity)• No low temperature sterilization technology effective• Four disinfectants (e.g., chlorine) effective (4 log₁₀ decrease in LD₅₀ within 1h)

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CJD: Disinfection and Sterilization Conclusions
<ul style="list-style-type: none">• Epidemiologic evidence suggest nosocomial CJD transmission via medical devices is very rare• Guidelines based on epidemiologic evidence, tissue infectivity, risk of disease via medical devices, and inactivation data• Risk assessment based on patient, tissue and device• Only critical/semicritical devices contaminated with high-risk tissue from high risk patients requires special treatment

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Prevent Patient Exposure to CJD
<p>Question: How do hospitals minimize patient exposure to neurosurgical instruments from a patient who is later given a diagnosis of CJD?</p> <p>Answer: Consider using the reviewed sterilization guidelines for neurosurgical instruments used on patients undergoing brain biopsy when a specific lesion (e.g., tumor) has not been demonstrated. Alternatively, neurosurgical instruments used in such cases could be disposable.</p>

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Sterilization Practices

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Sterilization Monitoring
<p>Sterilization monitored routinely by combination of mechanical, chemical, and biological parameters</p> <ul style="list-style-type: none">• Mechanical - cycle time, temperature, pressure• Chemical - heat or chemical sensitive inks that change color when germicidal-related parameters present• Biological - <i>Bacillus</i> spores that directly measure sterilization

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Biological Monitors
<ul style="list-style-type: none">• Steam - <i>Geobacillus stearothermophilus</i>• Dry heat - <i>B. atrophaeus</i> (formerly <i>B. subtilis</i>)• ETO - <i>B. atrophaeus</i>• New low temperature sterilization technologies<ul style="list-style-type: none">Plasma sterilization (Sterrad) - <i>B. atrophaeus</i>Peracetic acid - <i>G. stearothermophilus</i>

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Attest EO Rapid Readout: A New Rapid Readout BI for EO
<p>Characteristics</p> <ul style="list-style-type: none">• EO widely used as a low temp sterilization process• A new BI designed for rapid and reliable monitoring<ul style="list-style-type: none">■ Fluorescent change detected within 4 hrs■ Visual pH color change of media within 96 hrs• Rapid readout BI detects presence of spore-associated enzyme and growth of <i>B. atrophaeus</i> (<i>subtilis</i>) spores• Enzyme always detected whenever viable spores present

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Attest EO Rapid Readout: A New Rapid Readout BI for EO
<p>Characteristics</p> <ul style="list-style-type: none">• Rapid readout EO BI used to monitor 100% EO, EO-CFC, EO-HCFC. Not tested in EO-CO₂ mixtures.• Self-contained BI makes it easy to use in department where sterilizer located.• Data show 7 day growth positives detected by fluorescence with 4 hours (quarantine 4 h, no recalls)• Indicator available outside US but not yet FDA cleared

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<ul style="list-style-type: none">● New Methods in Disinfection<ul style="list-style-type: none">■ OPA; HP/PA; Glut w/ phenol/phenate; Glut 35°C● New Methods in Sterilization<ul style="list-style-type: none">■ Rapid readout EO BI; new LTST● Issues (endoscopes/AERs, endocavitary probes, emerging pathogens, flash sterilization, CDC guidelines)

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<p style="text-align: center;">Thank you</p> <p style="text-align: center;">Sponsored by Virox Technologies www.viroxtech.com</p>

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References
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